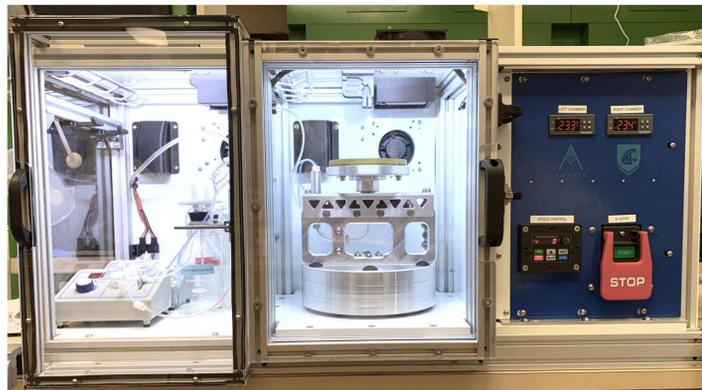
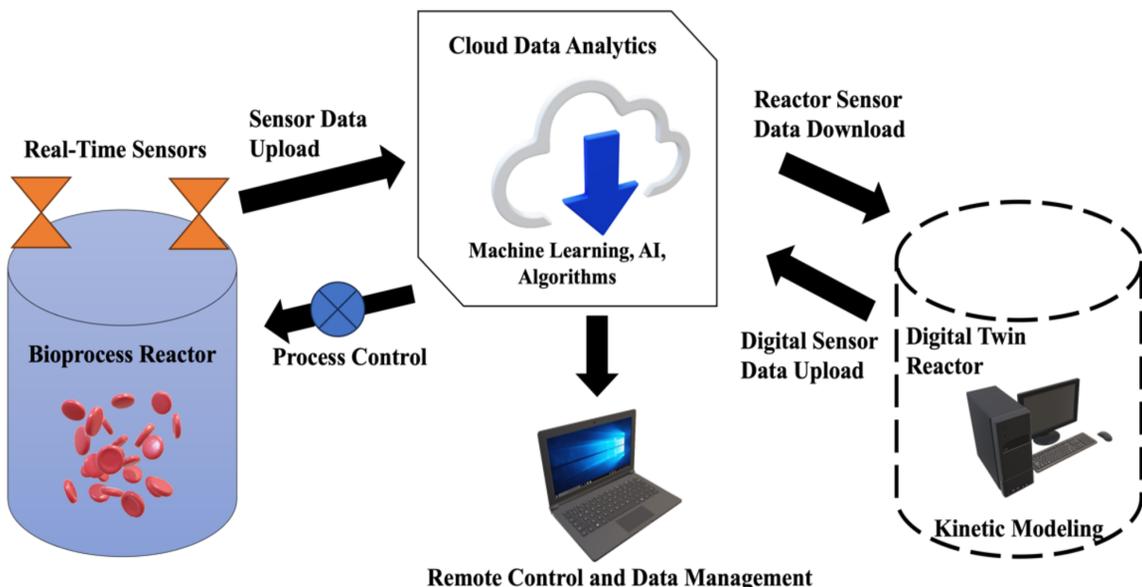


BACKGROUND

- Healthcare cyberattacks make up 25% of all hacks, and each one costs avg. \$5 million (Nature, 2022)
- Modern manufacturing processes utilize IoT, ML, and digital twins to optimize production and minimize downtime
- Internet-enabled bioreactors are susceptible to attacks that disrupt the biomanufacturing process, can steal trade secrets and developmental data, or reveal protected patient information



IoT-enabled bioreactor for CAR T-Cell expansion

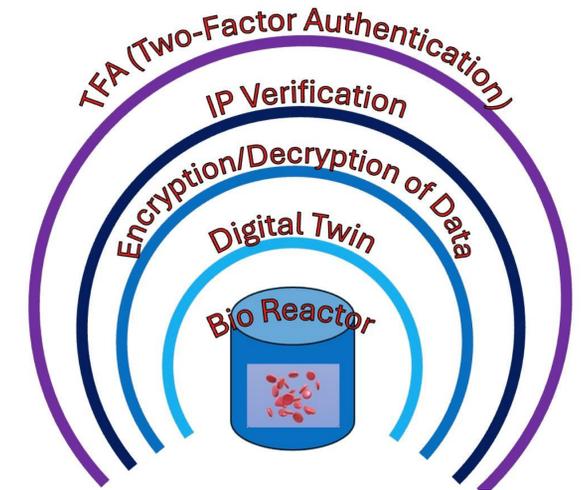


METHODS

- Bioreactor produces two signals as a function of cell quantity: glucose and oxygen concentration
- Simulated physical reactor (SPR) produces sensor signals with emulated noise in MATLAB Simulink
- Digital twin reactor (DTR) processes reactor data to determine process control decisions and detect faults
- Signals sent via MQTT protocol between SPR and DTR
- Performed vulnerability assessment on digital twin reactor system to help understand adversary incentives and methods
- Created a model for a production overlay network using zero-trust principles

RESULTS

- Designed cybersecure information flow system to transmit MQTT signals
- Developed Python script using 'qrcode' and 'pyotp' libraries for 2FA using Google Authenticator
- IP verification Python script using SHA2 encryption of crucial information files
- Log data from experiments into a secure central server
- Simulated the effects of sensor and actuator faults and attacks within SPR
- Developed process control-side fault and cyberattack detection methods within DTR (Fraser-Hevlin et al.)
- Gained insight into this SCADA system's vulnerabilities, attacks, and consequences of attacks



FUTURE WORK

- Replace simulated physical reactor with actual bioreactor
- Implement ML to better detect both faults and cybersecurity threats
- Make hub and spoke VPN VLAN system

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