

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

**USTUR 660: ALPHA SPECTROMETRY ACQUISITION PROCEDURE FOR
ABSOLUTE ANALYSIS**

Purpose	Absolute analysis for α -spectrometry	Method Number	USTUR 660
Original Date	10/10/95	Author	USTUR Radiochemistry Staff
Revision Number	1	Approved By	Jim Elliston
Effective Date	1/31/01	Approval Date	1/31/01

This procedure is no longer in use – see previous version of the Procedures Manual if you wish to review this procedure.

WARNING: Personnel must be aware of proper handling procedures for radioactive sources and proper usage of the alpha spectrometry equipment. Misuse can result in costly damage to equipment.

SOFTWARE: MAESTRO™ for Windows™ 3.X, Version 2.10, June 3, 1994 and ALPHAMAT™ Version 1.30, February 9, 1995.

1. Principle of Method

- 1.1 Absolute analysis is used for the spectrometric evaluation of alpha emitting radionuclides.
- 1.2 Absolute analysis requires that samples be counted in a geometry with a known efficiency.
- 1.3 Absolute analysis is used primarily to evaluate secondary alpha spectroscopy sources for energy and efficiency calibration purposes as well as for background counts.
- 1.4 Most radiochemical analyses of USTUR samples require correction for losses during chemical separation and are therefore analyzed by USTUR 650.
- 1.5 Ultra detectors are not as sensitive to rapid changes in vacuum as standard surface barrier detectors. However, when using standard surface barrier detectors, operation above 500 mtorr will result in destruction of that detector.

2. Procedures Conducted Prior to ABSOLUTE Analysis

- 2.1 Each chamber to be used for analysis of samples must first have a valid energy, efficiency calibration, and background count. The efficiency calibration must have been performed for the specific counting geometry to be used for absolute analysis.
- 2.2 The energy calibration, background count, and efficiency calibration must have been conducted two weeks prior to analysis.
- 2.3 See USTUR 610 for further details on system setup.
- 2.4 See USTUR 620 for energy calibration, efficiency calibration, and background counting methods.
- 2.5 See USTUR 600 for further descriptions of alpha spectrometric analysis.

3. Direct Analysis Procedures

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

- 3.1 Enter ALPHAMAT™ (Figure 1) and note all chambers which are actively counting, Exit ALPHAMAT™.
- 3.2 Enter MAESTRO for Windows™, and physically switch the vacuum settings on **all active** chambers from PUMP to HOLD. Alternatively, the entire MCB can be placed on hold by closing the vacuum control unit located at the back of the unit.
- 3.3 Use <Ctrl> and <F1-4> to toggle to the appropriate MCB(s). Select “Acquire --> Adjust Controls” and turn the bias “**OFF**” on the chamber(s) to be opened. Switch the chamber(s) to be opened from HOLD to VENT, or if not yet on HOLD, then from PUMP to VENT.
- 3.4 Open the appropriate chamber(s), remove and/or insert sample(s) on the appropriate shelf and close the chamber door(s). If the time period between sample insertion and vacuum application is expected to be greater than 5 minutes return the active chamber(s) vacuum from HOLD to PUMP, to insure that the active chambers do not exceed 100 mtorr. The active chamber(s) **must** be returned to the HOLD position prior to applying vacuum to **any** chambers which had been opened to atmospheric pressure.
- 3.5 To restart vacuum make sure **ALL** active chamber(s) vacuum are on HOLD, switch the appropriate, inactive, chamber(s) from VENT to PUMP. When chamber pressures are < 100 mtorr turn on the Bias Voltage and then switch **all active chambers** from HOLD to PUMP. Reopen vacuum control unit if necessary.
- 3.6 Escape “OCTETE™ Control”

Note: Initiating an acquisition in ALPHAMAT™ will automatically clear ROI's.
- 3.7 Quit MAESTRO™.
- 3.8 Enter ALPHAMAT program by launching a DOS window and typing “ALPHAMAT™” at the DOS prompt.

Note: Be sure MAESTRO™ is quit before running ALPHAMAT.
- 3.9 Use the F-1 key to select “Menu” (Figure 2).
- 3.10 Select the Procedure File by using the up and down arrow keys.
 - 3.10.1 Default is USTUR.PRE FILE, <ENTER>
- 3.11 Select the Detector List File and enter the chamber numbers which will be used for analysis, then <ENTER> (see Figure 3.)

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

3.11.1 Detectors are numbered from 1 to 32, e.g., a detector list might read “ 1, 2-8, 10”.

Note: If using 1-8 for plutonium and 9-16 for americium then the analyses must be conducted in two separate runs or startups of ALPHAMAT™. Different analyses must be started in separate steps.

3.12 Type “Operator Name”, then <ENTER>

3.13 Select appropriate count type. For plutonium analysis select “C.A.P. Plutonium” (Count, Analyze, Plot) or other appropriate analysis for other nuclide methods, <ENTER>.

3.14 Set Live-Time (counting time) in seconds appropriate for the analysis.

3.14.1 1800 seconds is used for energy and efficiency calibration.

3.14.2 75,000 seconds is standard for USTUR analyses.

3.14.3 225,000 seconds is used for background counts.

Note: When counting two different samples with two different live times, two separate analyses must be started or the acquisition changed using MAESTRO.

3.15 Use **F-10** to accept settings, screen changes and identifies the detector for acquisition, then <ENTER>.

3.16 A series of screens is then displayed for each analysis. Enter information as follows (see Figure 4):

3.16.1 Type your name, then <ENTER>.

3.16.2 Enter spectrum name.

e.g. Test-01, <ENTER>.

Note: See USTUR010 for nomenclature.

3.16.3 Enter appropriate sample description.

e.g. “Calibration Sample #23, Shelf # 2” <ARROW DOWN>.

3.16.4 Select the Background File

Note: ALPHAMAT™ always displays the most recent background for use, but this may be changed or eliminated as needed. The F-2 key displays other backgrounds. Backgrounds should always be run without background files.

3.16.5 Select Report Template

“USTURRPT” is the standard report template. <ARROW DOWN>.

3.16.6 Set analysis type to “Absolute” (A).

3.16.7 Set “ROI PEAK TYPE” (Region Of Interest) to R for TEST files.

The ROI's are defined in USTUR 600.

3.16.8 Check analytes are correct. Add or modify as necessary.

3.16.9 Use <F-10> to accept settings.

3.17 Repeat steps 3.16.1 through 3.16.9 for each analysis.

3.18 Enter file names and information in the alpha spectrometry log which is located next to the “Acquisition Computer”.

3.19 Exit ALPHAMAT™ when done and LOCK the screen.

3.20 Re-enter ALPHAMAT™ when the count is expected to be completed. ALPHAMAT™ will automatically generate a report and plot of the spectra upon completion via the laser printer. Make sure the printer is on line.

3.21 Exit ALPHAMAT™.

3.22 Enter MAESTRO for Windows™ and print a report of the number of counts in each channel for each analysis if needed.

Note: This is not necessary for energy or efficiency calibrations or backgrounds.

3.23 Upon completion of counting, analyze the plot of the spectra for correct ROI's, counting information, etc. Some adjustments may be required for broad peaks.

3.24 File report as required.

3.25 Examine the plot of each spectra and ensure no modifications are needed to the ROI's.

3.26 If no modifications are needed, then the analysis is complete.
EXIT MAESTRO™.

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

- 3.27 If modifications are needed to the ROI's, re-enter ALPHAMAT™.
- 3.28 Select "F-1" menu to re-analyze existing spectrum.
- 3.29 Enter the spectrum name to be re-analyzed, <ENTER>.
- 3.30 Modify the ROI's as needed.
- 3.31 Select "F-10" when complete to print the modified report.
- 3.32 Select "F-1" to enter the menu and select "Plot Spectrum" (see Figure 2).
- 3.33 Enter the spectrum name to be plotted. Select "F-10" to plot the spectrum with the new ROI's.
- 3.34 If further modifications are required to the ROI's, return to 3.27 - 3.32. If no other modifications are required the analysis is complete.
- 3.35 EXIT ALPHAMAT™.

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

FIGURE 1
ALPHAMAT MAIN SCREEN

1	2	3	4	5	6	7	8
Idle							
	1						
9	0	11	12	13	14	15	16
Idle							
17	18	19	20	21	22	23	24
Idle							
25	26	27	28	29	30	31	32
Idle							

```
-- Multi-Tasker Version2.20 ----- Copyright 1990, 1992 EG&G ORTEC --
- 05JUL 07:21 Det 27 procedure completed! -
- 05JUL 07:21 Det 28 procedure completed! -
- 05JUL 07:22 Det 29 procedure completed! -
- 05JUL 07:23 Det 30 procedure completed! -
- 05JUL 07:24 Det 31 procedure completed! -
- 05JUL 07:25 Det 32 procedure completed! -
- -
- 05JUL 11:00 Welcome to Multi-Tasker! -
- 05JUL 11:00 Det 0 procedure started! -
- 05JUL 11:00 Det 27 procedure completed! -
```

F1=Menu F3=Suspend F4=Resume F5=Refresh F9=Cancel F10=Exit

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

FIGURE 2
ALPHAMAT MENU SCREEN

1	2	3	4	5	6	7	8
Idle							
	1						
9	0	11	12	13	14	15	16
Idle							
17	18	19	20	21	22	23	24
Idle							
25	26	27	28	29	30	31	32
Idle							

```
-- General Acquisition Menu ----- Copyright 1990, 1992 EG&G ORTEC --
- Start ALPHAMAT acquisition using USTUR .PRE file -
- Reanalyze Existing Spectrum -
- Plot Spectrum -
- -
- Create ALPHAMAT Parameter File for selected sample type -
- Edit ALPHAMAT Parameter File for selected sample type -
- Perform Energy Calibration using existing spectrum -
- Perform Eff Calibration using existing spectrum -
- -
- Directly enter calibration information for detector -
```

Choose A Procedure above or Enter File Name:
Starting Procedure

Create and edit tracer and analyte library files
Analyze Spectrum not gathered with MT/ALPHAMAT
Full calibration information will be requested
Start Alphamat Quality Control Program
Acquire and Analyze QC Pulser Check
Acquire Bias and Vacuum Values (Octete Only)

Acquire background spectra
Acquire and analyze alpha spectra
Start auto-energy or auto-efficiency calibrations

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

FIGURE 3
ALPHAMAT START ACQUISITION SCREEN

Detector list..... 1,3-7,32
Operator Name..... Sam Glover

Count Type..... C.A.P. Uranium

Live-Time Preset..... 75000
Real-Time Preset..... 0
ROI Integral Preset... 0
ROI Peak Preset..... 0

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

FIGURE 4
ALPHAMAT ANALYSIS SCREENS

Detector Number 1

Operator Name.....Sam Glover

Spectrum Name.....

Sample Description:

Volume Total.....1.000000

Volume Aliquot.....1.000000

Background Spectrum Filename.....B0195184

Template.....USTURRPT

Method of Analysis:

Relative or Absolute.....(R,A)....R.....Relative

Tracer Added to Total or Aliquot? .(T,A)....T.....Total

Tracer DPM Added12.600000

Contaminated Tracer?N.....No

ROI, PeakFit, or Library-directed...(R,P,L)..R.....Region of Interest

Peak Matching Restriction(in keV).50.000000

ROI Type.....(A,C)....0.....Offset from Centroid

	Filename	Nuclide	Energy (keV)	ROI	Chan
Tracer	U232	U-232	5320.0000	40	8 364.0000
Analyte 2 . . .	U235	U-235	4398.0000	31	36 180.0000
Analyte 3 . . .	U238	U-238	4198.0000	36	8 140.0000
Analyte 4 . . .	PU242	Pu-242	4901.0000	5	5 280.0000
Analyte 5 . . .	AM243	Am-243	5276.0000	5	5 355.0000
Analyte 6 . . .	TH228	Th-228	5423.0000	5	5 385.0000
Analyte 7 . . .			0.000000	0	0 0.000000
Analyte 8 . . .			0.000000	0	0 0.000000
Analyte 9 . . .			0.000000	0	0 0.000000

F1 - Help, F10 - Accept, ESC - Abort

Entering analysis information for detector 1 (now gathering spectrum)