# Responses of 'Honeycrisp' Apples to Short-term Controlled Atmosphere Storage Established During Temperature Conditioning

# Corina Serban and Lee Kalcsits

Department of Horticulture, Washington State University, Tree Fruit Research and Extension Center, 1100 N. Western Avenue, Wenatchee, WA 98801

## Jennifer DeEll

Ontario Ministry of Agriculture, Food and Rural Affairs, 1283 Blueline Road at Highway 3, Simcoe, ON, Canada N3Y 4N5

## James P. Mattheis<sup>1</sup>

U.S. Department of Agriculture–Agricultural Research Service, Tree Fruit Research Laboratory, 1104 N. Western Ave, Wenatchee, WA 98801

Additional index words: core browning, chilling injury, fruit quality, internal browning, leather blotch, lenticel breakdown, Malus ×domestica, physiological disorders, senescent browning, 1-methylcyclopropene

Abstract. 'Honeverisp' apples are susceptible to bitter pit, a physiological disorder that impacts peel and adjacent cortex tissue. 'Honeycrisp' is also susceptible to chilling injury (CI) that can be prevented by holding fruit at 10 to 20 °C after harvest for up to 7 days. This temperature conditioning period reduces CI risk but can enhance bitter pit development. Previous research demonstrated a controlled atmosphere (CA) established during conditioning can reduce 'Honeycrisp' bitter pit development without inducing other physiological disorders. The objective of this research was to evaluate the duration of CA needed to reduce bitter pit development. Experiments were conducted in 2014, 2016, and 2017 with fruit obtained from commercial orchards in Washington State and, in 2017 only, Ontario, Canada. Half the fruit were treated with 42 µmol·L<sup>-1</sup> 1-methycyclopropene (1-MCP) for 24 hours at 10 °C immediately following harvest. The untreated fruit were held at the same temperature (10 °C) in a different cold room. Following 1-MCP treatment, all fruit were conditioned at 10 °C for an additional 6 days, then fruit was cooled to 2.8 °C. During conditioning, fruit were held in air or CA (2.5 kPa O<sub>2</sub>, 0.5 kPa CO<sub>2</sub>) established 1 day after harvest, for 1 to 8 weeks, then in air. All fruit were removed from cold storage after 4 months and then held 7 days at 20 °C. Fruit from most orchards/years stored in CA developed less bitter pit compared with fruit stored continuously in air. CA during conditioning also reduced poststorage peel greasiness but CA for 2 weeks or longer enhanced cortex cavity development in some orchard lots. Treatment with 1-MCP did not reduce bitter pit but enhanced development of peel leather blotch and core browning for some orchards/years. 1-MCP-treated fruit slowed the loss of soluble solids content, titratable acidity, and reduced internal ethylene concentration. Results suggest the potential for postharvest management of bitter pit development in 'Honeycrisp' apples by CA established during conditioning with minimal development of other postharvest disorders.

'Honeycrisp' apples (Malus ×domestica) are a high-value cultivar with a desired crisp texture and a distinct flavor profile. These

Received for publication 30 Apr. 2019. Accepted for publication 30 May 2019.

Financial support for this research was received from the Washington Tree Fruit Research Commission

Mention of trade names or commercial products in this publication is solely for the purpose of providing specific information and does not imply recommendation or endorsement by the U.S. Department of Agriculture.

We thank Janie Countryman, Brenda Steady, and Katie Mullin for excellent technical assistance.

<sup>1</sup>Corresponding author. E-mail: james.mattheis@ars.usda.gov.

characteristics make this cultivar popular among consumers (Luby and Bedford, 1992; Mann et al., 2005; Yue and Tong, 2011). Increased 'Honeycrisp' production (U.S. Apple Association, 2018) has resulted in a need for strategies to improve the storage performance to maintain quality and reduce fruit losses. One challenge is controlling bitter pit, a physiological disorder that is associated with fruit calcium content (Miqueloto et al., 2014; Rosenberger et al., 2004). Economic losses resulting from bitter pit can be considerable, and incidence is often unpredictable annually, between orchards in the same region, or even tree-to-tree. Bitter pit symptoms are characterized as depressed brown lesions in and just beneath the peel within the first 5 mm, especially in the distal

portion of the fruit (Amarante et al., 2006, 2013; Cobb, 1895; Ferguson and Watkins, 1983, 1989; Freitas et al., 2010; Garman and Mathis, 1956; Jaeger, 1869). Bitter pit may be visible at harvest, but typically develops during the initial storage period. Factors increasing susceptibility of 'Honeycrisp' to bitter pit are hot, dry growing conditions (Watkins, 2009), young trees (less than 5 years old) (Rosenberger et al., 2004), excessive vegetative vigor (Wünsche and Ferguson, 2005), large fruit size (Telias et al., 2006), fruit nutrient content (Rosenberger et al., 2004; Telias et al., 2006; Torres et al., 2017), fruit maturity at harvest (Prange et al., 2011), and crop load (Robinson and Watkins, 2009; Serra et al., 2016). Bitter pit can be more severe in fruit picked immature compared with fruit harvested more mature (Le Grange et al., 1998; Perring and Pearson, 1986; Prange et al., 2011; Volz et al., 1993).

Practices that can reduce 'Honeycrisp' bitter pit development include field-applied calcium (Biggs and Peck, 2015; Peryea et al., 2007; Rosenberger et al., 2004), optimal crop load (Delong et al., 2006; Robinson and Lopez, 2012) and harvest at optimal maturity (Prange et al., 2011). After harvest, bitter pit development can be reduced by calcium dips (Reid and Padfield, 1975) as well as CA storage (Hewett, 1984; Sharples, 1982; Webster and Forsyth, 1979). A short period of CA that creates low oxygen stress established during temperature conditioning also can reduce bitter pit development (Pesis et al., 2010) as can a nonstress CA that is continued throughout cold storage (Mattheis et al., 2017).

The ethylene action inhibitor (1-MCP) prevents ethylene-mediated ripening processes in apple fruit (Fan et al., 1999a, 1999b). This treatment also impacts development of fruit physiological disorders including senescent breakdown, CO2 injury, CI, and superficial scald (Blankenship and Dole, 2003; Contreras et al., 2014; DeEll, 2010; DeEll et al., 2015; Fan et al., 1999b; Watkins, 2008; Watkins and Nock 2012). Reduction in bitter pit following 1-MCP treatment and/or CA established during 'Honeycrisp' conditioning has been reported (Mattheis et al., 2017; Mirzaee et al., 2014). However, other studies reported inconsistent effects of postharvest 1-MCP treatments on apple bitter pit development (Gago et al., 2015; Mirzaee et al., 2015). Postharvest 1-MCP application to 'Honeycrisp' apples can affect fruit quality by limiting soluble solids content (SSC) and titratable acidity (TA) loss during air storage (DeEll, 2010). Postharvest applications of 1-MCP also can increase CArelated internal disorders such as CO<sub>2</sub> injury, cavities, and internal browning (DeEll, 2010; Watkins and Nock, 2012).

'Honeycrisp' is a chilling sensitive cultivar and can develop soft scald and soggy breakdown when cooled immediately after harvest (Watkins and Rosenberger, 2000). However, the use of a temperature conditioning period at a relatively warm storage

temperature (10 to 20 °C) after harvest for up to 7 d followed by storage at 3 °C can reduce the development of CI during cold storage (Contreras et al., 2014; Delong et al., 2004, 2006, 2009; Watkins et al., 2004). Impacts of delaying cooling can be cultivar specific and are known to reduce (Argenta et al., 2000; de Castro et al., 2007) or enhance disorder development (DeEll et al., 2016; Neven et al., 2000; Watkins et al., 2004).

Storage temperature and CA gas composition affect apple physiological disorder development (Watkins and Liu, 2010). Critical O<sub>2</sub> and CO<sub>2</sub> concentrations that can lead to injury vary with cultivar (Gran and Beaudry, 1993) and temperature can influence fruit response to CA as respiration rate increases with temperature. 'Honeycrisp' apples can be sensitive to injury during CA (Contreras et al., 2014; DeEll et al., 2015; Watkins and Nock, 2012), with delayed establishment of CA known to reduce injury development risk (DeEll et al., 2016).

Commercially, conditioning is a typical 'Honeycrisp' management practice regardless of how long fruit will be stored. As some fruit are marketed soon after conditioning is completed, the duration of CA established during conditioning that is necessary to reduce bitter pit development is a relevant commercial issue. The objective of this study was to determine if a short period of CA initiated during conditioning with or without previous 1-MCP treatment affects the development of bitter pit and other physiological disorders as well as fruit quality of 'Honeycrisp' apples.

#### **Materials and Methods**

Plant material and postharvest treatments. 'Honeycrisp' apples were obtained in Washington State (WA) at commercial harvest from two orchards in 2014 (lots A and B), two in 2016 and 2017 (lots C and D), and an additional lot in 2017 (lot E) in Ontario, Canada (ON) (Table 1). Apples without external disorders were selected the day of harvest and placed onto pressed fiber trays (WA) or into plastic containers (ON). All fruit were held at 10 °C and some were exposed to 42 μmol·L<sup>-1</sup> 1-MCP (AgroFresh, Inc., Spring House, PA) for 24 h in an 800-L gas-tight metal cabinet (WA) or an air-tight treatment tent (ON; DeEll and Lum, 2017). Control fruit were not held in the same areas where 1-MCP application was performed. After 24 h, fruit

was removed from the treatment chamber or tent and moved to the same cold room as controls. All fruit were held at 10 °C for 6 additional days, then the storage temperature was reduced to 2.8 °C. During conditioning, fruit were stored in air or in CA (2.5 kPa O<sub>2</sub>, 0.5 kPa CO<sub>2</sub>) established the day after harvest. WA fruit were stored in 0.14-m³ CA chambers for up to 8 (2014) or 2 weeks (2016, 2017). The CA system was operated as described previously (Mattheis et al., 2017). ON fruit were stored in boxes in air or CA as described in DeEll and Lum (2017). After CA, all fruit were held in air for 4 months followed by 7 d at 20 °C after removal from cold storage.

Harvest maturity and fruit quality assessment. Fruit maturity and quality were evaluated from a random sample of 10 (ON) or 16 (WA) fruit on the day of harvest. Nondestructive (weight, fruit size, peel background color) and destructive (firmness, starch score, SSC, TA, internal disorders) assessments were as previously described (DeEll and Lum, 2017; Mattheis et al., 2017). Internal ethylene concentration (IEC) of ON fruit was determined by withdrawing a 3-mL gas sample from the core of each fruit using a syringe and injecting the gas sample into a Agilent 7820A gas chromatograph (Agilent Technologies Canada Inc., Mississauga, Ontario, Canada) equipped with a 0.25-mL sample loop, flame ionization detector, and 25 m  $\times$  0.53 mm CarboBOND capillary column (Agilent Technologies Canada Inc.). The injector, column, and detector temperatures were 150, 80, and 250 °C, respectively. Highpurity helium was used as the carrier gas at a flow rate of 0.46 mL·s<sup>-1</sup> with a typical run time of 1.5 min. For WA fruit, ethylene in a 0.5-mL gas sample removed from the fruit core was analyzed using a G1530a gas chromatograph (Agilent Technologies, Wilmington, DE) fitted with a 500 mm × 3.2 mm glass column packed with Porapak Q (Supelco, Bellafonte, PA) and a flame ionization detector (FID). The injector, oven, and FID temperatures were maintained at 100, 35, and 300 °C, respectively. The N<sub>2</sub> carrier, H<sub>2</sub>, and airflow were 5.0, 0.5, and 5 mL⋅s<sup>-1</sup>, respectively.

Quality parameters and external and internal disorders including bitter pit were rated on each fruit after 4 months of storage plus 7 d at 20 °C. Physiological disorders (bitter pit, leather blotch, lenticel breakdown, senescent browning, core browning, internal

browning, cavities, greasiness, soft scald, and soggy breakdown) are reported as incidence. Bitter pit was determined as surface lesions <5 mm in diameter with underlying brown, corky tissue. Irregularly shaped peel areas of rough, brown tissue >5 mm were rated as leather blotch.

Experimental design and statistical analysis. The experimental design was a  $2 \times$ 5 (2014) or  $2 \times 3 (2016, 2017)$  factorial with two treatments (control, 1-MCP) and weeks of CA (0, 1, 2, 4, 8 weeks in 2014; 0, 1, 2 weeks in 2016 and 2017). Data were analyzed using SAS 9.4 (SAS Institute Inc., Cary, NC). All data were subjected to testing of normality and assumptions for analysis of variance (ANOVA). Storage disorders were expressed as the percentage of fruit affected per replicate and percentage data were transformed before analysis. When interactions between factors were significant (P < 0.05), data for each storage treatment replicate were combined across repeated measures to determine differences among treatments using Fisher's least significance difference. In the case of fruit quality and disorder incidence after 4 months in storage, a two-way ANOVA (PROC GLM) was conducted to determine treatment and storage atmosphere effect and possible interactions between treatment x atmosphere.

#### **Results and Discussion**

Fruit maturity and quality at harvest varied with lot and harvest year (Table 1). Both WA lots in 2014 and WA lot D in 2017 had the highest (yellowest) peel ground color and WA lots in 2016 and the ON lot in 2017 had the lowest (greenest). Firmness, SSC, TA, and starch index values were typical for 'Honeycrisp' at harvest in Ontario and Washington State (Moran et al., 2010; Serra et al., 2016). IEC greater than 1 µL·L<sup>-1</sup> for all lots indicated that the fruit were physiologically mature despite relatively green peel background color for some lots. Harvest timing in relation to maturity can influence the susceptibility of apples to many physiological disorders, including bitter pit (Ferguson and Watkins, 1989). In addition, 'Honeycrisp' large fruit size can increase bitter pit risk (Serra et al., 2016). Although each orchard lot had reached commercial maturity, fruit quality varied among lots. 'Honeycrisp' fruit maturity and quality at harvest affects storage life and postharvest fruit quality (Prange et al., 2011; Serra et al., 2016). In this

Table 1. 'Honeycrisp' fruit maturity and quality at harvest. Fruit from commercial orchards in Ontario, Canada (ON) and Washington State (WA).

| Lot | Location | Yr   | IEC μL·L <sup>-1</sup> | Wt g   | PBC 1-5 | Firmness N | SSC %  | TA %   | Starch 1-6 |
|-----|----------|------|------------------------|--------|---------|------------|--------|--------|------------|
| A   | WA       | 2014 | 12.5 b                 | 273 b  | 3.3 a   | 60.4 cd    | 14.4 a | 0.53 с | 4.6 ab     |
| В   | WA       | 2014 | 4.9 bc                 | 243 d  | 3.6 a   | 62.6 c     | 13.5 b | 0.52 c | 5.0 a      |
| C   | WA       | 2016 | 20.8 a                 | 323 a  | 1.2 c   | 60.8 cd    | 14.3 a | 0.55 c | 5.0 a      |
| D   | WA       | 2016 | 2.9 c                  | 237 d  | 1.5 c   | 59.1 d     | 12.1 c | 0.48 d | 4.0 b      |
| C   | WA       | 2017 | 12.3 b                 | 272 bc | 2.4 b   | 59.8 cd    | 13.4 b | 0.62 b | 5.2 a      |
| D   | WA       | 2017 | 2.0 c                  | 244 cd | 3.4 a   | 75.5 a     | 14.2 a | 0.79 a | 4.6 ab     |
| E   | ON       | 2017 | 7.6 bc                 | 226 d  | 1.2 c   | 66.7 b     | 11.9 c | 0.62 b | 4.2 b      |

Values are means, n = 16 (weight, starch pattern index, firmness, SSC Ontario lot, IEC); n = 8 (SSC, TA, WA lots), n = 4 (TA Ontario lot). Means within columns followed by different letters are significantly different, Fisher's least significant difference (LSD<sub>0.05</sub>).

Wt = weight; PBC = peel background color; SSC = soluble solids content; TA = titratable acidity; IEC = internal ethylene concentration.

study, all the fruit was harvested 1 or 2 d before the commercial harvest date. Among lots and harvest years, fruit weight varied significantly, ranging from  $\approx 210$  g to 350 g. Mean starch rating was between 4.0 and 5.2 for all lots and SSC was between 12.1% and 14.4%.

Bitter pit occurred in all lots, and incidence in fruit continuously stored in air and not treated with 1-MCP ranged from 6% (lot D 2016) to 61% (Lot C 2016) (Table 2). Incidence was mostly expressed within 1 month of harvest (data not presented) similar to a previous report (Mattheis et al., 2017). Bitter pit incidence was highest in fruit with average weight at harvest exceeding 270 g, consistent with previous literature (Robinson and Watkins, 2009; Serra et al., 2016; Telias et al., 2006) linking 'Honeycrisp' fruit size and bitter pit susceptibility. Bitter pit incidence was

affected by CA or 1-MCP treatment alone in four of the seven lot/years or one of the five lot/ years, respectively. The CA × 1-MCP interaction was significant in two of the five lot/years. Results in 2014 indicated CA longer than 2 weeks did not enhance bitter pit reduction, therefore subsequent experiments were limited to 1 or 2 weeks CA. Overall, mean bitter pit incidence for fruit stored continuously in air was 27% for control fruit and 20% for 1-MCP fruit (Table 3). Fruit stored in CA had less bitter pit (16% controls, 13% 1-MCP). The 1-MCP treatment was not significant for the combined data set, but CA during conditioning reduced bitter pit development (Fig. 1). Overall, there was no difference in bitter pit between fruit stored 1 or 2 weeks in CA.

The 1-MCP and/or CA established during conditioning affected development of other

physiological disorders. Leather blotch developed on several lot/years on controls as well as 1-MCP-treated fruit. CA during conditioning of lot A enhanced leather blotch development compared with fruit continuously stored in air; this was the only result of this type. Leather blotch incidence was observed only on 1-MCP-treated fruit from lot C in both years, and was enhanced by 1-MCP treatment of lot E. Consistent with Mattheis et al. (2017), leather blotch incidence was lower compared with bitter pit as fruit with leather blotch also had bitter pit symptoms. Factors influencing leather blotch development are not completely understood; however, leather blotch incidence on 1-MCP-treated 'Honeycrisp' fruit is consistent with previous research in which symptoms developed from bitter pit lesions, but bitter pit was not always

Table 2. Mean disorder incidence of 'Honeycrisp' apples by orchard lot and harvest year after cold storage. Fruit was obtained from four orchards in Washington State, two lots in 2014, and two different lots in 2016 and 2017, and one lot in Ontario, Canada, in 2017. Control and fruit treated with 42 μmol·L<sup>-1</sup> 1-methycyclopropene (1-MCP) after harvest were held 7 d at 10 °C then at 2.8 °C. Fruit were held in air or a controlled atmosphere (CA) (2.5% O<sub>2</sub>, 0.5% CO<sub>2</sub>) for up to 8 weeks in 2014 or 1 or 2 weeks in 2016 and 2017. Fruit were evaluated after 4 mo. in cold storage plus 7 d at 20 °C.

|   |   |  |  | Weeks  | n CA  |   |   |   | P value                                  |
|---|---|--|--|--|---|---|---|---|--|
| Lot A   | - 0   | )  | 1  | 2  |   | 4   | 8   | 3   | Weeks                                    |
| Bitter pit  | 41  | a  | 31 ab  | 14   | b   | 17 b  | 19  | Ъ   | *  |
| Leather blotch  | 0   | ) b  | 17 a   | 14   | a   | 11 ab   | 14  | ·a  | *  |
| Lenticel breakdown  | C   | )  | 0  | 0  |   | 0   | C   |   | NS                                       |
| Senescent breakdown   | C   | )  | 0  | 0  |   | 0   | C   | )   | NS                                       |
| Core browning   | C   | )  | 0  | 0  |   | 0   | C   | )   | NS                                       |
| Internal browning   | C   | )  | 0  | 0  |   | 3   | C   | )   | NS                                       |
| Cavities  | C   | ) b  | 0 b  | 0  | b   | 3 b   | 8   | a   | *  |
| Greasy peel   | C   | )  | 3  | 0  |   | 0   | 0   | )   | NS                                       |
| Soft scald  | Č   | )  | 0  | 0  |   | 0   | 6   | ,<br>)  | NS                                       |
| Soggy breakdown   | Č   |  | 0  | 0  |   | 3   | 3   |   | NS                                       |
| seggy erealities with   |   |  | Ů  |  |   | J   |   |   |  |
|   | _   |  |  | Weeks  | n CA  |   |   | _   | P value                                  |
| Lot B   |   | 0  | 1  | 2  |   | 4   | 8   |   | Weeks                                    |
| Bitter pit  | 1   | 17 a   | 6 ab   | 3 t  | )   | 3 b   | 3   | b   | *  |
| Leather blotch  |   | 0  | 0  | 3  |   | 3   | 0   |   | NS                                       |
| Lenticel breakdown  |   | 0  | 0  | 0  |   | 0   | 0   |   | NS                                       |
| Senescent breakdown   |   | 0  | 0  | 0  |   | 0   | 0   | 0   |  |
| Core browning   |   | 0  | 0  | 0  |   | 0   | 0   |   | NS                                       |
| Internal browning   |   | 0  | 0  | 0  |   | 0   | 0   |   | NS                                       |
| Cavities  | (   | )b   | 3 ab   | 6 a  | ıb  | 6 ab  | 14  | a   | *  |
| Greasy peel   | 10  | 00 a   | 0 b  | 0 b  |   | 0 b   | 0   | b   | ***                                      |
| Soft scald  |   | 3  | 3  | 11   |   | 11  | 17  |   | NS                                       |
| Soggy breakdown   |   | 0 b  | 6 ab   | 8 a  | ıb  | 14 ab   | 19 a  |   | *  |
| Lot C   | Control weeks in CA   |  |  | 1-MCP weeks in CA  |   |   |   |   |  |
| 2016  | 0   | 1  | 2  | 0  | 1   | 2   | Treat.  | Weeks   | $T \times W$                             |
| Bitter pit  | 61  | 39   | 34   | 48   | 40  | 33  | NS  | **  | NS                                       |
| Leather blotch  | 0   | 0  | 0  | 26   | 31  | 26  | ***   | NS  | NS                                       |
| Lenticel breakdown  | 0   | 0  | 0  | 0  | 0   | 0   | NS  | NS  | NS                                       |
| Senescent breakdown   | 0   | 0  | 0  | 0  | 0   |   |   |   | NS                                       |
| Core browning   |   |  |  |  | 0   | 0   | NS  | NS  |  |
|   | 0   | 0  | 0  | 0  | 0   | 0   | NS<br>NS                                      | NS<br>NS  |  |
| internal prowning   |   | -  | 0  | 0  | 0   | 0   | NS<br>NS<br>*                                 | NS<br>NS<br>**  | NS                                       |
| Internal browning<br>Cavities   | 0<br>16<br>0  | 0<br>8<br>0  | -  | -  |   |   | NS  | NS  | NS<br>NS                                 |
| Cavities  | 16<br>0   | 8  | 0<br>11<br>5   | 0<br>14<br>0   | 0<br>3<br>0   | 0<br>0<br>1   | NS<br>*<br>NS                                 | NS<br>**  | NS<br>NS<br>NS                           |
| Cavities<br>Greasy peel   | 16<br>0<br>93   | 8<br>0<br>85   | 0<br>11<br>5<br>23   | 0<br>14<br>0<br>85   | 0<br>3<br>0<br>65   | 0<br>0<br>1<br>46   | NS<br>*<br>NS<br>NS                           | NS<br>**<br>NS<br>**  | NS<br>NS<br>NS                           |
| Cavities  | 16<br>0   | 8  | 0<br>11<br>5   | 0<br>14<br>0   | 0<br>3<br>0   | 0<br>0<br>1   | NS<br>*<br>NS                                 | NS<br>**<br>NS  | NS<br>NS<br>NS                           |
| Cavities<br>Greasy peel<br>Soft scald   | 16<br>0<br>93<br>0  | 8<br>0<br>85<br>0  | 0<br>11<br>5<br>23<br>0  | 0<br>14<br>0<br>85<br>0  | 0<br>3<br>0<br>65<br>0  | 0<br>0<br>1<br>46<br>0  | NS<br>*<br>NS<br>NS                           | NS<br>**<br>NS<br>**  | NS<br>NS<br>NS<br>NS                     |
| Cavities<br>Greasy peel<br>Soft scald<br>Soggy breakdown<br>Lot D   | 16<br>0<br>93<br>0<br>0   | 8<br>0<br>85<br>0  | 0<br>11<br>5<br>23<br>0<br>0   | 0<br>14<br>0<br>85<br>0<br>0   | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in                               | 0<br>0<br>1<br>46<br>0<br>0   | NS<br>*<br>NS<br>NS<br>NS<br>NS               | NS<br>**<br>NS<br>**<br>NS<br>NS                                    | NS<br>NS<br>NS<br>NS<br>NS               |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D 2016   | 16<br>0<br>93<br>0<br>0   | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in                                    | 0<br>11<br>5<br>23<br>0<br>0   | 0<br>14<br>0<br>85<br>0<br>0   | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in                               | 0<br>0<br>1<br>46<br>0<br>0   | NS<br>*<br>NS<br>NS<br>NS<br>NS               | NS *** NS ** NS NS NS VS Value Weeks                                | NS NS NS NS NS NS T × W                  |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D 2016 Bitter pit  | 16<br>0<br>93<br>0<br>0<br>——————————————————————————————       | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0                          | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0   | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5                     | 0<br>0<br>1<br>46<br>0<br>0<br>2<br>CA                                    | NS * NS NS NS NS NS NS                        | NS ** NS ** NS NS VS Value Weeks                                    | NS NS NS NS NS NS NS NS                  |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016  Bitter pit Leather blotch   | 16<br>0<br>93<br>0<br>0<br>Cc                                   | 8 0<br>85 0<br>0 ontrol weeks in 1<br>0 0                                    | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0<br>1-1                                    | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5                     | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA                                    | NS * NS NS NS NS NS NS NS                     | NS ** NS ** NS NS Value Weeks NS NS                                 | NS            |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016 Bitter pit Leather blotch Lenticel breakdown   | 16<br>0<br>93<br>0<br>0<br>Cc<br>0<br>6<br>0                    | 8 0<br>85 0<br>0 ontrol weeks in<br>1 0<br>0 0                               | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0<br>1-1<br>0<br>3<br>0                     | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0                | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA                                    | NS * NS NS NS NS NS NS NS                     | NS ** NS ** NS                  | NS         |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D 2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown  | 16<br>0<br>93<br>0<br>0<br>Cc<br>0<br>6<br>0<br>0               | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0                | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0<br>1-1<br>0<br>3<br>0<br>0                | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0           | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA                                    | NS * NS N | NS  | NS N |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown Core browning                                       | 16<br>0<br>93<br>0<br>0<br>                                     | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0<br>0           | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0<br>                                       | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0<br>0      | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA<br>2<br>6<br>0<br>0<br>0           | NS * NS N | NS ** NS ** NS NS NS P value Weeks NS NS NS NS NS NS NS NS NS       | NS N |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown Core browning Internal browning                     | 16<br>0<br>93<br>0<br>0<br>                                     | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0<br>0<br>0      | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA                                    | 0<br>14<br>0<br>85<br>0<br>0<br>                                       | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0<br>0      | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA<br>2<br>6<br>0<br>0<br>0<br>0      | NS * NS N | NS ** NS ** NS NS NS P value Weeks NS | NS N |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown Core browning Internal browning Cavities            | 16<br>0<br>93<br>0<br>0<br>                                     | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0<br>0<br>0<br>0 | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA<br>2<br>3<br>0<br>0<br>0<br>0      | 0<br>14<br>0<br>85<br>0<br>0<br>                                       | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0<br>0<br>0 | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA<br>2<br>6<br>0<br>0<br>0<br>0<br>0 | NS * NS N | NS  | NS N |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D 2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown Core browning Internal browning Cavities Greasy peel | 16<br>0<br>93<br>0<br>0<br>0<br>0<br>6<br>0<br>0<br>0<br>0<br>0 | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0<br>0<br>0<br>0 | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA<br>2<br>3<br>0<br>0<br>0<br>0<br>0 | 0<br>14<br>0<br>85<br>0<br>0<br>1-1<br>0<br>3<br>0<br>0<br>0<br>0<br>0 | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0<br>0<br>0 | 0<br>0<br>1<br>46<br>0<br>0<br>2<br>CA<br>2<br>6<br>0<br>0<br>0<br>0<br>0 | NS * NS N | NS  | NS N |
| Cavities Greasy peel Soft scald Soggy breakdown  Lot D  2016 Bitter pit Leather blotch Lenticel breakdown Senescent breakdown Core browning Internal browning Cavities            | 16<br>0<br>93<br>0<br>0<br>                                     | 8<br>0<br>85<br>0<br>0<br>ontrol weeks in<br>1<br>0<br>0<br>0<br>0<br>0<br>0 | 0<br>11<br>5<br>23<br>0<br>0<br>0<br>CA<br>2<br>3<br>0<br>0<br>0<br>0      | 0<br>14<br>0<br>85<br>0<br>0<br>                                       | 0<br>3<br>0<br>65<br>0<br>0<br>MCP weeks in<br>1<br>5<br>0<br>0<br>0<br>0 | 0<br>0<br>1<br>46<br>0<br>0<br>0<br>CA<br>2<br>6<br>0<br>0<br>0<br>0<br>0 | NS * NS N | NS  | NS N |

| Ditrophic   Ditr | Lot C               | Cor  | ntrol weeks in   | CA   | 1-M   | ICP weeks in C. | A    |         | P value |              |
|--|---------------------|------|------------------|------|-------|-----------------|------|---------|---------|--------------|
| Leather blotch   | 2017                | 0    | 1                | 2    | 0     | 1               | 2    | Treat.  | Weeks   | $T \times W$ |
| Lenticel breakdown   | Bitter pit          | 25   | 14               | 18   | 18    | 8               | 14   | NS      | NS      | NS           |
| Senescent breakdown  | Leather blotch      | 0 b  | 0 b              | 0 b  | 1 b   | 3 b             | 11 a | ***     | **      | **           |
| Core browning  | Lenticel breakdown  | 5    | 4                | 8    | 4     | 4               | 0    | NS      | NS      | NS           |
| Internal browning  | Senescent breakdown | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Cavities         0         0         0         0         0         0         NS         NS         NS           Greasy peel         99 a         58 b         39 b         14 c         18 c         25 c         ****         **         ****           Soft scald         0         0         0         0         0         0         NS         NS         NS           Sogy breakdown         0         0         0         0         0         NS         NS         NS           D         Control weeks in CA         Image: Control weeks  | Core browning       | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Greasy peel         99 a         58 b         39 b         14 c         18 c         25 c         ****         *         ****           Soft scald         0         0         0         0         0         0         NS         NS         NS           Soggy breakdown         0         0         0         0         0         0         NS         NS         NS           D         Control weeks in CA         1         2         1 -MCP weeks in CA         P value         T × W           Bitter pit         9 b         9 b         11 b         21 a         8 b         3 b         NS         NS         NS           Leather blotch         0         0         0         1         1         0         NS   | Internal browning   | 0    | 1                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Soft scald   | Cavities            | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Soggy breakdown         0         0         0         0         0         NS         NS         NS           D         Control weeks in CA         1-MCP weeks in CA         7 reat.         Weeks         T × W           Bitter pit         9 b         9 b         11 b         21 a         8 b         3 b         NS         NS         NS           Leather blotch         0         0         0         1 1         1         0         NS         NS         NS           Lenticel breakdown         1         1         2         2         3         3         NS         NS         NS           Senescent breakdown         1         0         1         0         0         0         NS         NS         NS           Core browning         0         0         0         0         0         NS         NS         NS           Cavities         1         0         4         2         1         3         NS         NS           Greasy peel         29         27         8         14         8         3         ***         *         NS           Soft scald         1         0         0 <td< td=""><td>Greasy peel</td><td>99 a</td><td>58 b</td><td>39 b</td><td>14 c</td><td>18 c</td><td>25 c</td><td>***</td><td>*</td><td>***</td></td<>   | Greasy peel         | 99 a | 58 b             | 39 b | 14 c  | 18 c            | 25 c | ***     | *       | ***          |
| D         Control weeks in CA         1-MCP weeks in CA         P value           2017 harvest         0         1         2         0         1         2         Treat.         Weeks         T × W           Bitter pit         9 b         9 b         11 b         21 a         8 b         3 b         NS         NS         NS           Leather blotch         0         0         0         1         1         0         NS         NS         NS           Lenticel breakdown         1         1         0         0         0         NS         NS         NS           Senescent breakdown         1         0         1         0         0         NS         NS         NS           Senescent breakdown         0         0         0         0         NS         NS         NS           Core browning         0         0         0         0         0         NS         NS         NS           Internal browning         0         0         0         0         0         NS         NS         NS           Soft scald         1         0         4         2         1         3         NS         NS <td>Soft scald</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>NS</td> <td>NS</td> <td>NS</td>   | Soft scald          | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Description  | Soggy breakdown     | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Bitter pit   | D                   | Cor  | ntrol weeks in   | CA   | 1-N   | ICP weeks in C. | A    | P value |         |              |
| Shite   Pit   9  | 2017 harvest        | 0    | 1                | 2    | 0     | 1               | 2    | Treat.  | Weeks   | $T \times W$ |
| Lenticel breakdown   | Bitter pit          | 9 b  | 9 b              | 11 b | 21 a  | 8 b             | 3 b  | NS      | NS      | *            |
| Senescent breakdown  | Leather blotch      | 0    | 0                | 0    | 1     | 1               | 0    | NS      | NS      | NS           |
| Core browning         0         0         0         0         0         NS         NS         NS           Internal browning         0         0         0         0         0         NS         NS         NS           Cavities         1         0         4         2         1         3         NS         NS         NS           Greasy peel         29         27         8         14         8         3         ***         *         NS         NS           Soft scald         1         0         0         1         0         1         NS         NS         NS         NS           Soggy breakdown         4         0         2         1         2         3         NS         NS         NS         NS           E         Control weeks in CA         I -MCP weeks in CA         P value           2017 harvest         0         1         2         1         2         Treat.         Weeks         T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         ***         ****         ****           Leather pit  | Lenticel breakdown  | 1    | 1                | 2    | 2     | 3               | 3    | NS      | NS      | NS           |
| Internal browning  | Senescent breakdown | 1    | 0                | 1    | 0     | 0               | 0    | NS      | NS      | NS           |
| Cavities         1         0         4         2         1         3         NS         NS         NS           Greasy peel         29         27         8         14         8         3         **         *         NS           Soft scald         1         0         0         1         0         1         NS         NS         NS           Soggy breakdown         4         0         2         1         2         3         NS         NS         NS           E         Control weeks in CA         1-MCP weeks in CA         P value  | Core browning       | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Greasy peel         29         27         8         14         8         3         **         *         NS           Soft scald         1         0         0         1         0         1         NS         NS         NS           Soggy breakdown         4         0         2         1         2         3         NS         NS         NS           E         Control weeks in CA         1-MCP weeks in CA         P value           2017 harvest         0         1         2         2         1         2         Treat.         Weeks T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         ***         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         0         0         NS         NS         NS         NS           Core browning   | Internal browning   | 0    | 0                | 0    | 0     | 0               | 0    | NS      | NS      | NS           |
| Soft scald         1         0         0         1         0         1         NS         NS         NS           Soggy breakdown         4         0         2         1         2         3         NS         NS         NS           E         Control weeks in CA         1-MCP weeks in CA         P value           2017 harvest         0         1         2         2         1         2         Treat.         Weeks         T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         **         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ****         NS         NS           Cavities   | Cavities            | 1    | 0                | 4    | 2     | 1               | 3    | NS      | NS      | NS           |
| Soggy breakdown         4         0         2         1         2         3         NS         NS         NS           E         Control weeks in CA         1-MCP weeks in CA         P value           2017 harvest         0         1         2         2         1         2         Treat.         Weeks         T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         **         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ****         NS         NS           Cavities         0         0         0         0         1         NS         NS         NS           Greasy peel  | Greasy peel         | 29   | 27               | 8    | 14    | 8               | 3    | **      | *       | NS           |
| E         Control weeks in CA         1-MCP weeks in CA         P value           2017 harvest         0         1         2         2         1         2         Treat.         Weeks         T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         **         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ***         NS         NS           Cavities         0         0         0         0         1         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***         ***           Soft scald         0         0         0  | Soft scald          | 1    | 0                | 0    | 1     | 0               | 1    | NS      | NS      | NS           |
| 2017 harvest         0         1         2         2         1         2         Treat.         Weeks         T × W           Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ***         NS         NS           Internal browning         0         0         0         0         1         NS         NS         NS           Cavities         0         0         2         0         4         1         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***         ***           Soft s  | Soggy breakdown     | 4    | 0                | 2    | 1     | 2               | 3    | NS      | NS      | NS           |
| Bitter pit         28 a         7 b         10 b         2 b         6 b         2 b         ***         ***         ***           Leather blotch         1         5         9         10         15         6         NS         NS         NS           Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         NS         NS         NS         NS           Core browning         0         0         0         16         10         13         ****         NS         NS           Internal browning         0         0         0         0         0         1         NS         NS         NS           Cavities         0         0         2         0         4         1         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***           Soft scald         0         0         0         1         1         0         NS         NS  | E                   | Cor  | ntrol weeks in ( | CA   | 1-M   | ICP weeks in C. | A    |         | P value |              |
| Leather blotch       1       5       9       10       15       6       NS       NS       NS         Lenticel breakdown       6       4       7       6       3       2       NS       NS       NS         Senescent breakdown       1       0       1       0       0       NS       NS       NS         Core browning       0       0       0       16       10       13       ***       NS       NS         Internal browning       0       0       0       0       1       NS       NS       NS         Cavities       0       0       2       0       4       1       NS       NS       NS         Greasy peel       84 a       53 b       0 d       33 bc       14 cd       0 d       ***       ***       ***         Soft scald       0       0       0       1       1       0       NS       NS  | 2017 harvest        | 0    | 1                | 2    | 2     | 1               | 2    | Treat.  | Weeks   | $T \times W$ |
| Lenticel breakdown         6         4         7         6         3         2         NS         NS         NS           Senescent breakdown         1         0         1         0         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ****         NS         NS           Internal browning         0         0         0         0         1         NS         NS         NS           Cavities         0         0         2         0         4         1         NS         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***         ***           Soft scald         0         0         0         1         1         0         NS         NS   | Bitter pit          | 28 a | 7 b              | 10 b | 2 b   | 6 b             | 2 b  | ***     | **      | ***          |
| Senescent breakdown         1         0         1         0         0         0         NS         NS         NS           Core browning         0         0         0         16         10         13         ***         NS         NS           Internal browning         0         0         0         0         1         NS         NS         NS           Cavities         0         0         2         0         4         1         NS         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ****         ****           Soft scald         0         0         0         1         1         0         NS         NS  | Leather blotch      | 1    | 5                | 9    | 10    | 15              | 6    | NS      | NS      | NS           |
| Core browning         0         0         0         16         10         13         ***         NS         NS           Internal browning         0         0         0         0         1         NS         NS         NS           Cavities         0         0         2         0         4         1         NS         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***         ***           Soft scald         0         0         0         1         1         0         NS         NS   | Lenticel breakdown  | 6    | 4                | 7    | 6     | 3               | 2    | NS      | NS      | NS           |
| Corte browning 0 0 0 0 0 1 NS NS NS NS Cavities 0 0 0 2 0 4 1 NS NS NS Greasy peel 84 a 53 b 0 d 33 bc 14 cd 0 d *** *** *** Soft scald 0 0 0 1 1 1 0 NS NS NS   | Senescent breakdown | 1    | 0                | 1    | 0     | 0               | 0    | NS      | NS      | NS           |
| Cavities         0         0         2         0         4         1         NS         NS         NS           Greasy peel         84 a         53 b         0 d         33 bc         14 cd         0 d         ***         ***         ***           Soft scald         0         0         0         1         1         0         NS         NS   | Core browning       | 0    | 0                | 0    | 1 6   | 10              | 13   | ***     | NS      | NS           |
| Greasy peel 84 a 53 b 0 d 33 bc 14 cd 0 d *** *** *** Soft scald 0 0 0 1 1 1 0 NS NS   | Internal browning   | 0    | 0                | 0    | 0     | 0               | 1    | NS      | NS      | NS           |
| Soft scald 0 0 0 1 1 0 NS NS   | Cavities            | 0    | 0                | 2    | 0     | 4               | 1    | NS      | NS      | NS           |
| Soft scald 0 0 0 1 1 1 0 NS NS NS  | Greasy peel         | 84 a | 53 b             | 0 d  | 33 bc | 14 cd           | 0 d  | ***     | ***     | ***          |
| Soggy breakdown 1 0 2 0 1 1 NS NS NS   |                     | 0    | 0                | 0    | 1     | 1               | 0    | NS      | NS      | NS           |
|  | Soggy breakdown     | 1    | 0                | 2    | 0     | 1               | 1    | NS      | NS      | NS           |

NS, \*, \*\*\*, \*\*\*Nonsignificant or significant treatment effects at P < 0.05, 0.01, or 0.001, respectively (Fisher's least significant difference).

accompanied by leather blotch (Mattheis et al., 2017). Figure 2 illustrates the sequential development of leather blotch symptoms on a fruit treated with 1-MCP compared with an untreated fruit with bitter pit symptoms that did not develop into leather blotch. The progression of lesion size from that typical of bitter pit to a larger lesion with appearance different compared with bitter pit suggests initial metabolic events resulting in these disorders may be similar. The progression of bitter pit to leather blotch supports a hypothesis that the absence of ethylene action results in enhanced bitter pit symptom progression

resulting in larger lesions. Results for lot A also may be consistent with this hypothesis, as low oxygen reduces ethylene action (Burg and Burg, 1967). although DeEll et al. (2016) observed blotch increased as CA was delayed.

Incidence of peel lenticel breakdown and senescent, core, and internal browning were low in most lots and not affected by 1-MCP or CA. In lot C/2016, internal browning was reduced in 1-MCP-treated fruit held in CA. Core browning was higher in 1-MCP-treated fruit compared with controls in ON fruit, but CA during conditioning was not a significant factor for this disorder. Watkins and Nock

(2012) previously reported less core browning in 1-MCP-treated fruit relative to controls in which orchard susceptibility to core browning was high. Core browning in ON fruit had a defined and translucent appearance (Fig. 3).

Previous research indicates that conditioning and the delay of CA storage can reduce the incidence of internal CO<sub>2</sub> injuries, such as cortex browning, but the delay may aggravate other disorders, such as lenticel breakdown, bitter pit/blotch, and greasiness (DeEll et al., 2016). The general lack of internal browning disorders in this study may indicate low susceptibility

Table 3. Mean disorder incidence of 'Honeycrisp' apples after cold storage using pooled data from fruit obtained from two orchards in Washington State in 2016 and 2017, and one orchard in Ontario, Canada in 2017. Control and fruit treated with 42  $\mu$ mol·L<sup>-1</sup> 1-MCP after harvest were held 7 d at 10 °C then at 2.8 °C. Fruit were held in air or a CA (2.5 kPa  $O_2$ , 0.5 kPa  $O_2$ ) for 1 or 2 weeks beginning the day after harvest. Fruit were evaluated after 4 months in storage plus 7 d at 20 °C.

|                     | Control weeks in CA |    |    | 1-1 | 1-MCP weeks in CA |    |           |       |              |
|---------------------|---------------------|----|----|-----|-------------------|----|-----------|-------|--------------|
|                     | 0                   | 1  | 2  | 0   | 1                 | 2  | Treatment | Weeks | $T \times W$ |
| Bitter pit          | 27                  | 15 | 16 | 20  | 14                | 13 | NS        | *     | NS           |
| Leather blotch      | 1                   | 1  | 1  | 8   | 10                | 9  | *         | NS    | NS           |
| Lenticel breakdown  | 2                   | 2  | 3  | 2   | 2                 | 1  | NS        | NS    | NS           |
| Senescent breakdown | 1                   | 0  | 1  | 0   | 0                 | 0  | NS        | NS    | NS           |
| Core browning       | 0                   | 0  | 0  | 2   | 1                 | 2  | **        | NS    | NS           |
| Internal browning   | 4                   | 2  | 3  | 3   | 1                 | 0  | NS        | NS    | NS           |
| Cavities            | 1                   | 0  | 2  | 1   | 1                 | 1  | NS        | *     | NS           |
| Greasy peel         | 62                  | 44 | 23 | 27  | 24                | 17 | ***       | ***   | NS           |
| Soft scald          | 1                   | 0  | 0  | 1   | 0                 | 0  | NS        | NS    | NS           |
| Soggy breakdown     | 1                   | 0  | 1  | 1   | 1                 | 1  | NS        | NS    | NS           |

NS, \*, \*\*\*, \*\*\*Nonsignificant or significant treatment effects at P < 0.05, 0.01, or 0.001, respectively (Fisher's least significant difference). CA = controlled atmosphere; 1-MCP = 1-methycyclopropene.

of the fruit used to these disorders, as well as the relatively short time fruit was held in CA. Also, CO<sub>2</sub> concentration during

the CA period was low (0.5 kPa), which also may have reduced the potential for injury.

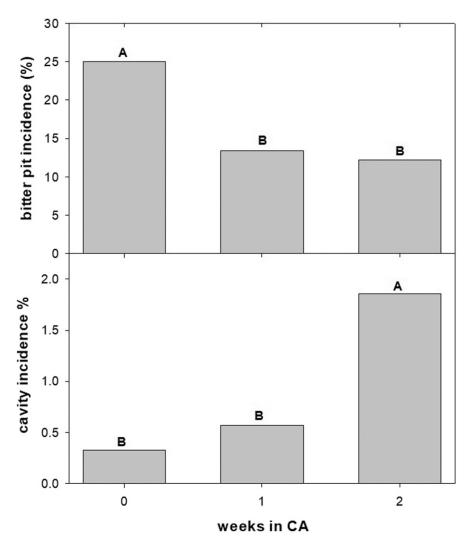


Fig. 1. Bitter pit and cortex cavity incidence of 'Honeycrisp' apple fruit after 4 months cold storage at 3 °C plus 7 d at 20 °C. Fruit from seven orchard lots were held at 10 °C for 7 d after harvest, then at 3 °C in air. Fruit from each lot was also held in a controlled atmosphere (CA: 2.5 kPa O<sub>2</sub>, 0.5 kPa CO<sub>2</sub>) established 1 d after receipt for 1 or 2 weeks. Bar values are means (n = 156), different letters above the bars indicate values are significantly different, Fisher's protected least significant difference, *P* < 0.05.

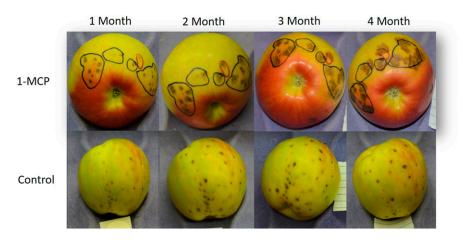


Fig. 2. Peel bitter pit and leather blotch on 'Honeycrisp' apples. All fruit were held at 10 °C after harvest for 7 d then storage temperature was reduced to 3 °C; 1-methycyclopropene (1-MCP) treatment (42 μmol·L<sup>-1</sup>) was performed the day of harvest for 24 h. Photographs of the same fruit were taken monthly through 4 months.

Cavity development increased with CA duration up to 8 weeks in both 2014 lots. In the combined data set, cavity incidence was highest in fruit stored 2 weeks in CA. The higher incidence could reflect a fruit response to the establishment of CA soon after harvest, as delayed CA can reduce cavity development (DeEll et al., 2016). Conditioning at relatively warm temperature before establishing CA (Contreras et al., 2014) also reduces 'Honeycrisp' cavity development. Although cavity incidence overall increased in fruit held 2 or more weeks in CA, 2 or more weeks CA during and after conditioning did not enhance bitter pit reduction, therefore a single week of CA for bitter pit reduction may avoid the risk of enhanced cavity development. Even with 2 or more weeks in CA, the increase in cavity incidence was usually similar or less than the decrease in bitter pit incidence from the same treatment. The relatively low incidence of cavities as well as other internal browning known to be associated with CA storage (Contreras et al., 2014; DeEll et al., 2016; Watkins and Nock, 2012) may indicate fruit used in these studies was not highly susceptible to this type of injury. It also may indicate the CA setpoints with relatively high CA O<sub>2</sub> (2.5 kPa) and low CO<sub>2</sub> (0.5 kPa) concentrations are not causing enough stress during the week of conditioning and the first week of low temperature to result in internal injury.

For five of the seven lot/years, peel greasiness was significantly impacted by atmosphere and/or 1-MCP. These results are consistent with previous research for 'Honeycrisp', in which 1-MCP treatment and/or CA reduced greasiness (DeEll et al., 2016; Delong et al., 2006; Watkins and Nock, 2012; Mattheis et al., 2017).

Incidence of chilling disorders soft scald and soggy breakdown was low for all lots. All fruit in the experiment were conditioned for 7 d at 10 °C, a protocol known to reduce chilling disorder development (Delong et al., 2004; Watkins et al., 2004). The use of 1-MCP or CA during conditioning did not affect chilling disorder development, consistent with Mattheis et al. (2017).

Fruit quality after 4 months in storage. The 1-MCP and/or CA established during conditioning did not affect fruit firmness, but effects on SSC, TA, and IEC were observed



Fig. 3. 'Honeycrisp' apple core browning in fruit stored 4 months. Fruit were held 7 d at 20 °C after removal from cold storage.

(Tables 4 and 5). The absence of 1-MCP and CA effects on firmness has been reported previously (DeEll et al., 2015; Delong et al., 2006; Watkins and Nock, 2012). Although the impact of 1-MCP and/or CA on SSC varied with orchard lot/year, consistent trends were not apparent and only 1-MCP was a significant factor in the combined data set. The 1-MCP fruit overall had higher SSC values compared with untreated fruit, consistent with previous reports (DeEll et al., 2015; Mattheis et al., 2017). TA was not affected by 1-MCP and/or CA in the combined data set; however, TA in most lots were affected by either 1-MCP alone or the 1-MCP × CA interaction. Where present, these effects resulted in higher TA values compared with control fruit stored in air. This result is consistent with previous reports (Delong et al., 2006; Mattheis et al., 2017; Watkins and Nock, 2012). IEC was lower in 1-MCPtreated fruit compared with controls in all lots and also in the combined data set where weeks in CA was also significant. For the one lot/year (C/2017) in which the 1-MCP  $\times$ CA interaction was significant, the lowest value was for fruit treated with 1-MCP and held 2 weeks in CA, similar to a previous report (Mattheis et al., 2017) in which the IEC was lowest for fruit treated with 1-MCP and placed in CA during conditioning. Reduced ethylene production by 1-MCP—treated fruit and/or CA is consistent with previous literature for 'Honeycrisp' and other cultivars (Contreras et al., 2014; DeEll et al., 2015; Mattheis et al., 2017; Mirzaee et al., 2014; Watkins, 2008; Watkins and Nock, 2012). The impacts of 1-MCP and/or CA established during conditioning on firmness, SSC, TA, and IEC are consistent with previous reports (Contreras et al., 2014; DeEll et al., 2015, 2016; Delong et al., 2006; Mattheis et al., 2017; Mirzaee et al., 2014; Watkins, 2008; Watkins and Nock, 2012).

Previous literature indicates low temperature and air storage limit the breakdown of fruit texture and firmness of 'Honeycrisp' apples but can promote the development of off-flavors (Wargo and Watkins, 2004); however, CA storage slows the breakdown of traits that are highly associated with eating quality, such as TA and SSC (Mann et al., 2005; Watkins et al., 2005; Watkins and Nock, 2012). In these experiments, fruit stored in CA during conditioning maintained higher fruit quality than fruit conditioned in air. Similar results were reported by Mattheis et al. (2017) where fruit were stored in CA for either 1 or 9 d during conditioning of 'Honeycrisp'. That the short-duration fruit were held in CA is enough to result in higher SSC and TA for some orchard lots through 4 months cold storage is a potential benefit of this protocol in addition to reduced bitter pit development.

### Conclusions

CA established and held 1 week during conditioning of 'Honeycrisp' apples reduced bitter pit development. Longer CA durations up to 8 weeks did not appreciably enhance the effects on bitter pit and in some orchard lot/ years were associated with increased cavity development. Other peel or internal disorders were not affected by CA during conditioning. 1-MCP with or without CA during conditioning did not impact bitter pit but was associated with leather blotch and core browning. In the lots used for this study, the most effects of CA established during conditioning on bitter pit incidence were observed in orchard lot/years where fruit was predisposed to bitter pit development. The effect of CA and 1-MCP slowing ripening during early storage had some effects on fruit quality after 4 months. As minimizing bitter pit development after harvest remains a commercial challenge, a short-duration CA established during fruit conditioning may be an additional tool to limit postharvest bitter pit losses for 'Honeycrisp' apple.

Table 4. Mean fruit firmness, soluble solids content (SSC), titratable acidity (TA), and internal ethylene concentrations (IEC) after 4 mo. of storage for two lots from two production seasons (C, D) of 'Honeverise' apples from Washington State and one lot (E) from one production season in Ontario, Canada.

|     |      |                            | Co      | ntrol weeks in | CA      | 1-1     | MCP weeks in | CA      | P value |       |              |  |
|-----|------|----------------------------|---------|----------------|---------|---------|--------------|---------|---------|-------|--------------|--|
| Lot | Yr   |                            | 0       | 1              | 2       | 0       | 1            | 2       | Treat.  | Weeks | $T \times W$ |  |
| С   | 2016 | Firmness (N)               | 55.9    | 57.9           | 59.8    | 58.8    | 60.8         | 58.8    | NS      | NS    | NS           |  |
|     |      | SSC (%)                    | 14.3    | 14.3           | 14.1    | 14.9    | 14.2         | 14.2    | NS      | *     | NS           |  |
|     |      | TA (%)                     | 0.39 c  | 0.46 ab        | 0.49 a  | 0.47 ab | 0.45 ab      | 0.43 bc | ***     | NS    | NS           |  |
|     |      | IEC $(\mu L \cdot L^{-1})$ | 284     | 248            | 231     | 131     | 113          | 108     | ***     | NS    | NS           |  |
| D   | 2016 | Firmness (N)               | 57.9    | 57.9           | 58.8    | 57.9    | 53.9         | 55.9    | NS      | NS    | NS           |  |
|     |      | SSC (%)                    | 12.3 ab | 12.6 ab        | 11.9 b  | 12.9 a  | 12.1 b       | 12.3 ab | ***     | **    | ***          |  |
|     |      | TA (%)                     | 0.39 ab | 0.34 b         | 0.37 ab | 0.41 a  | 0.40 a       | 0.42 a  | NS      | ***   | ***          |  |
|     |      | IEC $(\mu L \cdot L^{-1})$ | 219     | 165            | 199     | 64.2    | 47.7         | 41.1    | ***     | NS    | NS           |  |
| C   | 2017 | Firmness (N)               | 59.8    | 62.8           | 60.8    | 60.8    | 61.8         | 62.8    | NS      | NS    | NS           |  |
|     |      | SSC (%)                    | 13.2    | 13.8           | 13.4    | 13.5    | 14.0         | 14.0    | **      | **    | NS           |  |
|     |      | TA (%)                     | 0.45    | 0.49           | 0.46    | 0.50    | 0.50         | 0.50    | NS      | NS    | NS           |  |
|     |      | IEC $(\mu L \cdot L^{-1})$ | 199 a   | 112 bc         | 208 a   | 153b    | 112 bc       | 88.7 c  | ***     | *     | ***          |  |
| D   | 2017 | Firmness (N)               | 73.6    | 77.5           | 77.5    | 75.5    | 81.4         | 78.5    | NS      | NS    | NS           |  |
|     |      | SSC (%)                    | 13.9    | 14.1           | 14.9    | 14.4    | 14.8         | 14.8    | *       | **    | NS           |  |
|     |      | TA (%)                     | 0.54 c  | 0.53 с         | 0.60 b  | 0.61 b  | 0.69 a       | 0.67 a  | *       | ***   | **           |  |
|     |      | IEC $(\mu L \cdot L^{-1})$ | 134     | 93.6           | 105     | 59.8    | 35.6         | 36.7    | ***     | NS    | NS           |  |
| Е   | 2017 | Firmness (N)               | 68.6    | 69.6           | 69.6    | 69.6    | 68.6         | 68.6    | NS      | NS    | NS           |  |
|     |      | SSC (%)                    | 12.0    | 12.7           | 12.3    | 12.7    | 12.9         | 12.5    | **      | **    | NS           |  |
|     |      | TA (%)                     | 0.43    | 0.44           | 0.44    | 0.49    | 0.46         | 0.40    | NS      | NS    | NS           |  |
|     |      | $IEC(\hat{L}\cdot L^{-1})$ | 138     | 110            | 117     | 38.3    | 36.8         | 38.5    | ***     | NS    | NS           |  |

CA = controlled atmosphere; 1-MCP = 1-methycyclopropene.

NS, \*, \*\*\*, \*\*\*\*Nonsignificant or significant treatment effects at P < 0.05, 0.01, or 0.001, respectively (Fisher's least significant difference).

Table 5. Mean quality parameters of 'Honeycrisp' apples (lots C–G) treated with 1-methycyclopropene (1-MCP) compared with an untreated control and conditioned for 0, 1, or 2 weeks in controlled atmosphere (CA). Fruit were rated after 4-month storage in air.

|                        | Co   | Control weeks in CA |      |      | MCP weeks in C | CA   | P value |       |              |
|------------------------|------|---------------------|------|------|----------------|------|---------|-------|--------------|
|                        | 0    | 1                   | 2    | 0    | 1              | 2    | Treat.  | Weeks | $T \times W$ |
| Firmness N             | 63.2 | 65.1                | 65.3 | 64.5 | 65.3           | 64.9 | NS      | NS    | NS           |
| SSC %                  | 13.2 | 13.5                | 13.4 | 13.8 | 13.7           | 13.6 | *       | NS    | NS           |
| TA %                   | 0.56 | 0.59                | 0.62 | 0.65 | 0.65           | 0.63 | NS      | NS    | NS           |
| IEC µL⋅L <sup>-1</sup> | 179  | 136                 | 156  | 74.7 | 59.8           | 55.5 | ***     | **    | NS           |

IEC = internal ethylene concentration; SSC = soluble solids content; TA = titratable acidity.

NS, \*, \*\*\*, \*\*\*Nonsignificant or significant treatment effects at P < 0.05, 0.01, or 0.001, respectively (Fisher's least significant difference).

#### Literature Cited

- Amarante, C.V.T., D.V. Chaves, and P.R. Ernani. 2006. Multivariate analysis of nutritional attributes associated with bitter pit in 'Gala' apples. Brazilian Agr. Res. 41(5):841–846.
- Amarante, C.V.T., A. Miqueloto, S.T.D. Freitas, C.A. Steffens, J.P.G. Silveira, and T.R. Corrêa. 2013. Fruit sampling methods to quantify calcium and magnesium contents to predict bitter pit development in 'Fuji' apple: A multivariate approach. Scientia Hort. 157(0):19–23.
- Argenta, L., X. Fan, and J. Mattheis. 2000. Delaying establishment of controlled atmosphere or CO<sub>2</sub> exposure reduces 'Fuji' apple CO<sub>2</sub> injury without excessive fruit quality loss. Postharvest Biol. Technol. 20:221–229.
- Biggs, A.R. and G.M. Peck. 2015. Managing bitter pit in 'Honeycrisp' apples grown in the mid-Atlantic United States with foliar applied calcium chloride and some alternatives. Hort-Technology 25:385–391.
- Blankenship, S.M. and J.M. Dole. 2003. 1-Methycyclopropene: A review. Postharvest Biol. Technol. 28:1–25.
- Burg, S.P. and E.A. Burg. 1967. Molecular requirements for the biological activity of ethylene. Plant Physiol. 42:114–152.
- Cobb, N.A. 1895. Diseases of plants and their remedies. 11. Bitter Pit of apples. Agr. Gaz. N.S.W. 6:859–861.
- Contreras, C., N. Alsmairat, and R. Beaudry. 2014. Prestorage conditioning and diphenylamine improve resistance to controlled-atmosphererelated injury in 'Honeycrisp' apples. Hort-Science 49:76–81.
- de Castro, E., B. Biasi, E. Mitcham, S. Tustin, D. Tanner, and J. Jobling. 2007. Carbon dioxideinduced flesh browning in Pink Lady apples. J. Amer. Soc. Hort. Sci. 132:713–719.
- DeEll, J.R. 2010. SmartFresh (1-MCP) and storage of Honeycrisp apples. Compact Fruit Grower 43:20–23
- DeEll, J.R., B. Ehsani-Moghaddam, A.J. Bowen, and I. Lesschaeve. 2015. Effects of 1-methycyclopropene and controlled atmosphere storage on the quality of 'Honeycrisp' apples. Acta Hort. 1071:483–488.
- DeEll, J.R., G.B. Lum, and B. Ehsani-Moghaddam. 2016. Effects of delayed controlled atmosphere storage on disorder development in 'Honeycrisp' apples. Can. J. Plant Sci. 96:621–629.
- DeEll, J.R. and G.B. Lum. 2017. Effects of low oxygen and 1-methylcyclopropene on storage disorders of 'Empire' apples. HortScience 52:1265–1270.
- Delong, J.M., P.K. Prange, and P.A. Harrison. 2004. The influence of pre-storage delayed cooling on quality and disorder incidence in 'Honeycrisp' apple fruit. Postharvest Biol. Technol. 33:175–180.
- Delong, J.M., R.K. Prange, P.A. Harrison, G.C. Embree, S.D. Nichols, and H. Wright. 2006. The influence of crop-load, delayed cooling and storage atmosphere on post-storage quality of 'Honeycisp' apples. J. Hort. Sci. Biotechnol. 81:391–396
- Delong, J.M., R.K. Prange, W.C. Schotsmans, D.S. Nichols, and P.A. Harrison. 2009. Determination of the optimal pre-storage delayed cooling regime to control disorders and maintain quality in 'Honeycrisp'™ apples. J. Hort. Sci. Biotechnol. 84:410–414.
- Fan, X., S.M. Blankenship, and J.P. Mattheis. 1999a. 1-methylcyclopropene inhibits apple ripening. J. Amer. Soc. Hort. Sci. 124:690–695.
- Fan, X., J.P. Mattheis, and S. Blankenship. 1999b. Development of apple superficial scald, soft scald, core flush and greasiness is reduced by MCP. J. Agr. Food Chem. 47:3063–3068.

- Ferguson, I. and C.B. Watkins. 1983. Cation distribution and balance in apple fruit in relation to calcium treatments for bitter pit. Scientia Hort. 19:301–310.
- Ferguson, I.B. and C.B. Watkins. 1989. Bitter pit in apple fruit. Hort. Rev. 11:289–355.
- Freitas, S.T., C.V.T. Amarante, J.M. Labavitch, and E.J. Mitcham. 2010. Cellular approach to understand bitter pit development in apple fruit. Postharvest Biol. Technol. 57:6–13.
- Gago, C.M.L., A.C. Guerreiro, G. Miguel, T. Panagopoulos, C. Sánchez, and M.D.C. Antunes. 2015. Effect of harvest date, and 1-MCP (SmartFresh™) treatment on 'Golden Delicious' apple cold storage physiological disorders. Postharvest Biol. Technol. 110:77–85.
- Garman, P. and W.J. Mathis. 1956. Studies of mineral balance as related to occurrence of Baldwin spot in Connecticut. Bull. Connecticut Agr. Expt. Sta. 601:9.
- Gran, C.D. and R.M. Beaudry. 1993. Determination of the lower oxygen limit for several commercial apple cultivars by respiratory quotient breakpoint. Postharvest Biol. Technol. 3:259–267.
- Hewett, E.W. 1984. Bitter pit reduction in 'Cox's Orange Pippin' apples by controlled and modified atmosphere storage. Scientia Hort. 23:59–66.
- Jaeger, G. 1869. Uber das Peliz oder Stippinwerden Kernobstfrucht. Illus. Monash obst u-Weinbau 16(16):318–319.
- Le Grange, S.A., K.I. Theron, and G. Jacobs. 1998. Influence of the number of calcium sprays on the distribution of fruit mineral concentration in an apple orchard. J. Hort. Sci. Biotechnol. 73:569–573
- Luby, J.J., and D.S. Bedford. 1992. Honeycrisp apple. Univ. Minnesota Agr. Expt. Sta. Rpt. 225 (AD-MR-5877-B).
- Mann, H., D. Bedford, J. Luby, Z. Vickers, and C. Tong. 2005. Relationship of instrumental and sensory texture measurements of fresh and stored apples to cell number and size. Hort-Science 40:1815–1820.
- Mattheis, J.P., D.R. Rudell, and I. Hanrahan. 2017. Impacts of 1-methylocyclopropene and controlled atmosphere established during conditioning on development of bitter pit in 'Honeycrisp' apples. HortScience 52:132–137.
- Miqueloto, A., C.V.T. do Amarante, C.A. Steffens, A. dos Santos, and E.J. Mitcham. 2014. Relationship between xylem functionality, calcium content and the incidence of bitter pit in apple fruit. Scientia Hort. 165:319–323.
- Mirzaee, M., D. Rees, R. Colgan, and M. Tully. 2014. Diagnosing bitter pit in apple during storage by chlorophyll fluorescence as a non-destructive tool. V Intl. Conf. Postharvest Unlimited 1079. 8 July 2019. <a href="https://www.actahort.org/members/showpdf?session=1423">https://www.actahort.org/members/showpdf?session=1423</a>.
- Mirzaee, M., D. Rees, R.J. Colgan, and M.S. Tully. 2015. Diagnosing bitter pit in apple during storage by chlorophyll fluorescence as a nondestructive tool. Acta Hort. 1079:235–242.
- Moran, R.E., J.R. DeEll, and D.P. Murr. 2010. Effects of preconditioning and fruit maturity on the occurrence of soft scald and soggy breakdown in 'Honeycrisp' apples. HortScience 45:1719–1722.
- Neven, L.G., S.R. Drake, and H.J. Ferguson. 2000. Effects of the rate of heating on apple and pear fruit quality. J. Food Qual. 23:317–325.
- Perring, M.A. and K. Pearson. 1986. Incidence of bitter pit in relation to the calcium content of apples: Calcium distribution in the fruit. J. Sci. Food Agr. 37:709–718.
- Peryea, F.J., G.H. Neilsen, and D. Faubion. 2007. Start-timing for calcium chloride spray programs influences fruit calcium and bitter pit in

- 'Braeburn' and 'Honeycrisp' apples. J. Plant Nutr. 30:1213–1227.
- Pesis, E., S.E. Ebeler, S.T. de Freitas, M. Padda, and E.J. Mitcham. 2010. Short anaerobiosis period prior to cold storage alleviates bitter pit and superficial scald in Granny Smith apples. J. Sci. Food Agr. 90:2114–2123.
- Prange, R., J. DeLong, D. Nichols, and P. Harrison. 2011. Effect of fruit maturity on the incidence of bitter pit, senescent breakdown, and other post-harvest disorders in 'Honeycrisp' TM apple. J. Hort. Sci. Biotechnol. 86:245–248.
- Reid, M.S. and C.A.S. Padfield. 1975. Control of bitter pit in apples with lecithin and calcium. N. Z. J. Agr. Res. 18:383–385.
- Robinson, T.L. and C.B. Watkins. 2009. Cropload and nutrition affect Honeycrisp apple quality. New York Fruit Q. 17(2):24–28.
- Robinson, T. and S. Lopez. 2012. Crop load affects 'Honeycrisp' fruit quality more than nitrogen, potassium, or irrigation. Acta Hort. 940:529–538
- Rosenberger, D., J. Schupp, S. Hoying, L. Cheng, and C.B. Watkins. 2004. Controlling bitter pit in 'Honeycrisp' apples. HortTechnology 14:342–349.
- Serra, S., R. Leisso, L. Giordani, L. Kalcsits, and S. Musacchi. 2016. Crop load influences fruit quality, nutritional balance, and return bloom in 'Honeycrisp' apple. HortScience 51:236– 244.
- Sharples, R.O. 1982. Effects of ultra-low oxygen conditions on the storage quality of English Cox's Orange Pippin apples. Symposium Series-Oregon State University, School of Agriculture. Proc. 1981 Natl. CA Res. Conf., Oregon State Univ., Corvallis, OR. 1:131–138.
- Telias, A., E. Hoover, C. Rosen, D. Bedford, and D. Cook. 2006. The effect of calcium sprays and fruit thinning on bitter pit incidence and calcium content in 'Honeycrisp' apple. J. Plant Nutr. 29:1941–1957.
- Torres, E., I. Recasens, J. Lordan, and S. Alegre. 2017. Combination of strategies to supply calcium and reduce bitter pit in 'Golden Delicious' apples. Scientia Hort. 217:179– 188.
- US Apple Association. 2018. Gala tops the charts and other harvest trends to watch for in 2018. 8 July 2019. <a href="http://usapple.org/gala-tops-the-charts-other-harvest-trends-to-watch-for-in-2018/">http://usapple.org/gala-tops-the-charts-other-harvest-trends-to-watch-for-in-2018/</a>>.
- Volz, R.K., I.B. Ferguson, J.H. Bowen, and C.B. Watkins. 1993. Crop load effects on fruit mineral nutrition, maturity, fruiting and tree growth of 'Cox's Orange Pippin' apple. J. Hort. Sci. 68:127–137.
- Wargo, J.M. and C.B. Watkins. 2004. Maturity and storage quality of Honeycrisp' apples. Hort-Technology 14:496–499.
- Watkins, C.B. and F.W. Liu. 2010. Temperature and carbon dioxide interactions on quality of controlled atmosphere-stored 'Empire' apples. HortScience 45:1708–1712.
- Watkins, C.B. 2008. Overview of 1-methylcyclopropene trials and uses for edible horticultural crops. HortScience 43:86–94.
- Watkins, C.B. 2009. Postharvest physiological disorders and mineral nutrients. New York Fruit Q. 17:17–20.
- Watkins, C.B. and J.F. Nock. 2012. Controlled atmosphere storage of 'Honeycrisp' apples. HortScience 47:886–892.
- Watkins, C.B. and D.A. Rosenberger. 2000. Honeycrisp–Some preliminary observations. Cornell Fruit Handling and Storage Newsletter. 8 July 2019. <a href="http://www.hort.cornell.edu/watkins/CAnews00.html">http://www.hort.cornell.edu/watkins/CAnews00.html</a>.

- Watkins, C.B., M. Erkan, J.F. Nock, K.A. lungerman, R.M. Beaudry, and R.E. Moran. 2005. Harvest date effects on maturity, quality, and storage disorders of 'Honeycrisp' apples. HortScience 40:164–169.
- Watkins, C.B., J. Nock, S. Weis, S. Jayanty, and R.M. Beaudry. 2004. Storage temperature, di-
- phenylamine, soggy breakdown and bitter pit of 'Honeycrisp' apples. Postharvest Biol. Technol. 32:213–221.
- Webster, D.H. and R.F. Forsyth. 1979. Partial control of bitter pit in Northern Spy apples with a postharvest dip in calcium chloride solution. Can. J. Plant Sci. 59:717–723.
- Wünsche, J. and I.B. Ferguson. 2005. Crop load interactions in apple. Hort. Rev. 31:231–290.
- Yue, C. and C. Tong. 2011. Consumer preferences and willingness to pay for existing and new apple varieties: Evidence from apple tasting choice experiments. HortTechnology 21:376–383